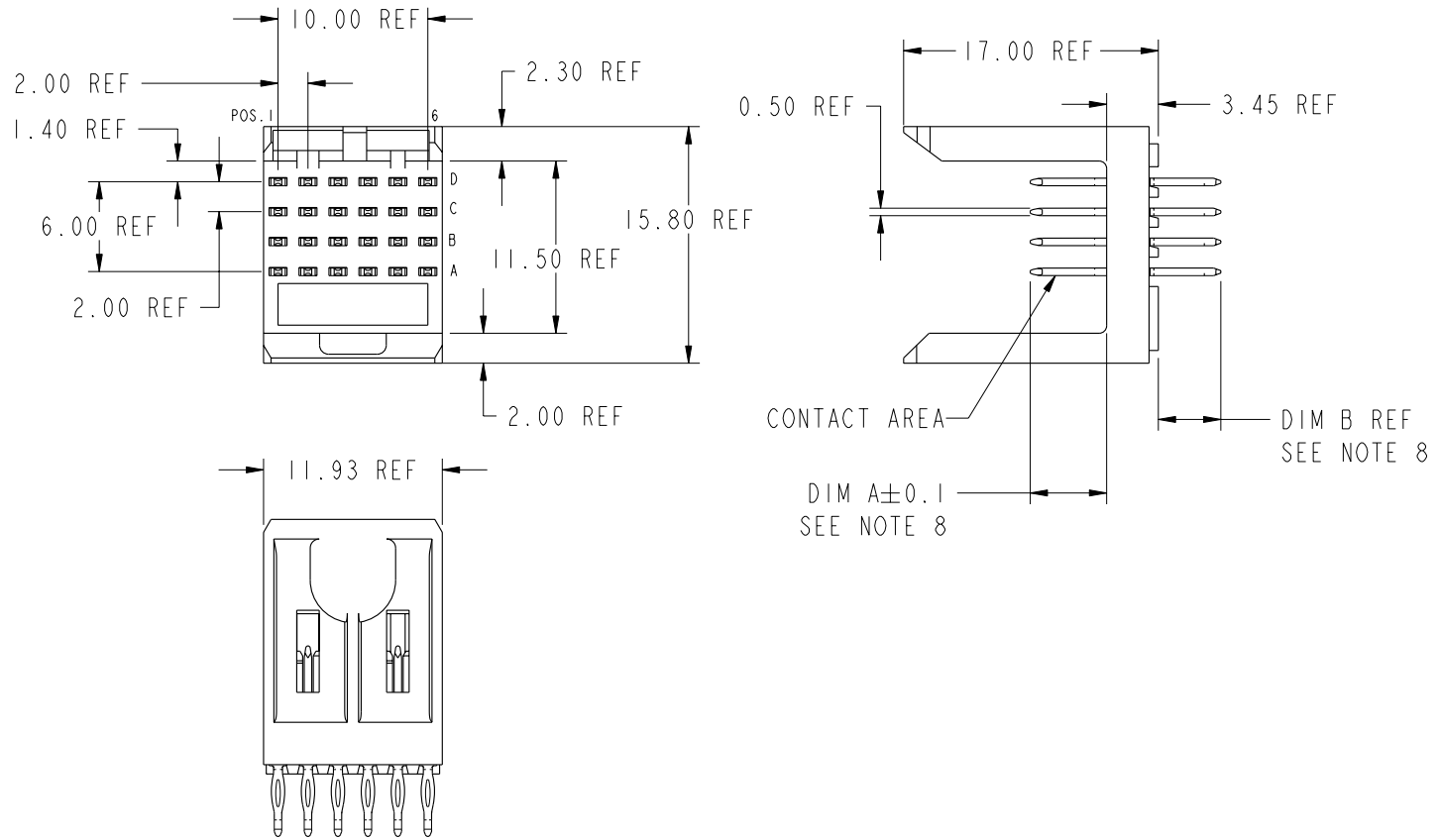


PRODUCT NUMBER

SEE TABLE

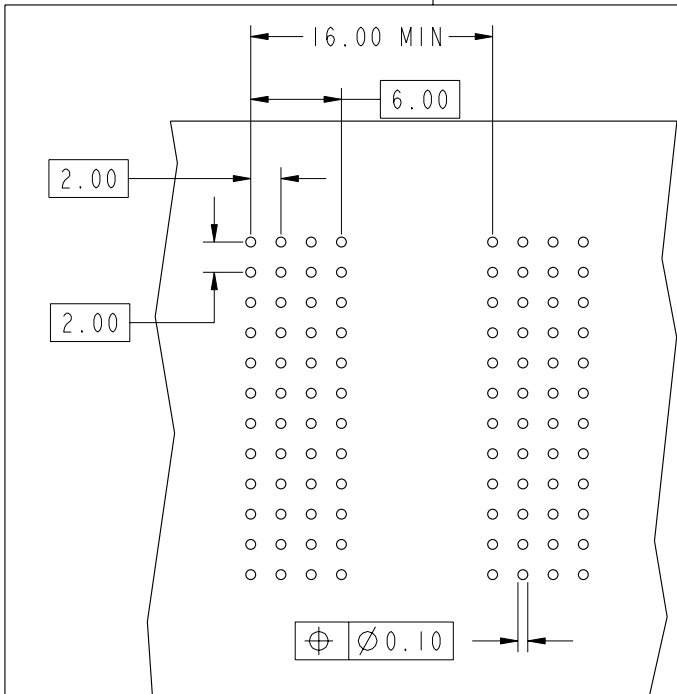


mat'l code				tolerances unless otherwise specified			CUSTOMER		FCj www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ± 0.3		COPY		title METRAL SIGNAL HEADER 1 MOD, 4 ROW PRESS-FIT	
AM	V06-0569	DCH	2006-06-12		0.XX ± 0.13		projection			
AN	V06-1023	DCH	2006-10-06		.XXX ± 0.051					
-	-	-	-	angles	0° ± 2°				product family METRAL code	
AH	V03-1320	TAB	12/16/03	dr	T.BRUNGARD	11/19/99	MM		size	213
AJ	V04-0376	HTB	04/15/04	engr	M.STRAWSER	11/19/99	← MM →		dwg no	85713
AK	V04-0701	TAB	07/29/04	chr	M.STRAWSER	11/19/99	scale		A 1 of 6	
AL	V05-0365	VS	05/05/05	appd	M.STRAWSER	02/29/00	2:1			
sheet	revision	AN	AN	AN	AN	AN	AN	cage code 22526		
index	sheet	1	2	3	4	5	6			

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REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION


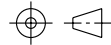

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00
22	5.00	12.10
25	5.75	15.60
26	5.00	14.90
31	5.75	12.90
40	5.00	15.60
41	6.50	15.60
42	7.25	15.60
43	8.00	15.60
45	6.50	12.10
59	5.00	11.80
60	5.75	11.80
61	6.50	11.80
62	7.25	11.80
63	8.00	11.80

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCI	
ltr	ecr no.	dr	date	linear	0.X ±0.3	COPY		www.fciconnect.com	
AN					0.XX ±0.13	projection	title		
				angles	.XXX ±.051			METRAL SIGNAL HEADER	
					0° ±2°			1 MOD, 4 ROW PRESS-FIT	
		dr	T.BRUNGARD	11/19/99		product family	METRAL	code	213
		enr	M.STRAWSER	11/19/99		size	dwg no	sheet	2
		chr	M.STRAWSER	11/19/99		scale	85713		
		appd	M.STRAWSER	02/29/00		A			
sheet index	revision sheet								

PRODUCT NUMBER	DESCRIPTION	PLATING IN PRESS FIT TAIL AREA	PERFORMANCE LEVEL OF PLATING IN CONTACT AREA
85713-NIYY	STANDARD	TIN LEAD	TELCORDIA CO (NXT)
85713-N5YY	STANDARD	TIN LEAD	TECORDIA UE (NXT)
85713-1YY	STANDARD	TIN LEAD	TELCORDIA CO
85713-2YY	STANDARD	TIN LEAD	TELECOM CLASS
85713-3YY	STANDARD	TIN LEAD	IEC CLASS I
85713-5YY	STANDARD	TIN LEAD	TELCORDIA UE
85713-9YY	STANDARD	TIN LEAD	TELCORDIA CO
85713-NIYYLF	LEAD FREE	TIN	TELCORDIA CO (NXT), IEC CLASS I, SEE NOTES 9 AND 10
85713-N5YYLF	LEAD FREE	TIN	TECORDIA UE (NXT) SEE NOTES 9 AND 10
85713-1YYLF	LEAD FREE	TIN	TELCORDIA CO, IEC CLASS I, SEE NOTES 9 AND 10
85713-2YYLF	LEAD FREE	TIN	TELECOM CLASS, SEE NOTES 9 AND 10
85713-5YYLF	LEAD FREE	TIN	TELCORDIA UE, SEE NOTES 9 AND 10

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:
PHOSPHOR BRONZE.
4. PLATING ON: PRESS-FIT TAIL AREA SEE PRODUCT NUMBER TABLE. PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE ON SHEET 3.
5. PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
7. PRODUCT SPECIFICATION:
GS-12-180
APPLICATION SPECIFICATION:
BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
9. THE PRODUCTS WHERE THE PART NUMBERS ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-12-008.
10. ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING 85713-N1--- OR 85713-N5--- WILL WITHSTAND EXPOSURE TO 260 DEGREES C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS 85713-N1--- AND 85713-N5--- WILL NOT WITHSTAND REFLOW AND THE Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140 DEGREES C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY		title	
AN				linear	0.XX ±0.13	projection		METRAL SIGNAL HEADER	
				angles	.XXX ±.051			1 MOD, 4 ROW PRESS-FIT	
				dr	0° ±2°			product family	
				engr	T.BRUNGARD 11/19/99	scale		METRAL	
				chr	M.STRAWSER 11/19/99	1:1		code	
				appd	M.STRAWSER 02/29/00	A		213	
sheet index		revision sheet						size	
								dwg no	
								85713	
								sheet	
								3	

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X01 AND 85713-X01LF	D	1	1	1	1	1	1
	C	3	3	3	3	3	3
	B	1	1	1	1	1	1
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X02 AND 85713-X02LF	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X03 AND 85713-X03LF	D	45	45	45	45	45	45
	C	45	45	45	45	45	45
	B	45	45	45	45	45	45
	A	45	45	45	45	45	45

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X04 AND 85713-X04LF	D	7	7	7	7	7	7
	C	31	31	31	31	31	31
	B	31	31	31	31	31	31
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X05 AND 85713-X05LF	D	22	22	22	22	22	22
	C	22	22	22	22	22	22
	B	22	22	22	22	22	22
	A	22	22	22	22	22	22

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X06 AND 85713-X06LF	D	31	31	31	31	31	31
	C	7	7	7	7	7	7
	B	7	7	7	7	7	7
	A	31	31	31	31	31	31

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X07 AND 85713-X07LF	D	2	2	2	2	2	2
	C	3	3	3	3	3	3
	B	3	3	3	3	3	3
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X08 AND 85713-X08LF	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X09 AND 85713-X09LF	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	7	7	7	7	7	7
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X10 AND 85713-X10LF	D	1	1	1	1	1	1
	C	1	1	1	1	1	1
	B	1	1	1	1	1	1
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X11 AND 85713-X11LF	D	13	13	13	13	13	13
	C	13	13	13	13	13	13
	B	13	13	13	13	13	13
	A	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X12 AND 85713-X12LF	D	1	1	1	1	1	1
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X13 AND 85713-X13LF	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	19	19	19	19	19	19
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X14 AND 85713-X14LF	D	11	11	11	11	11	11
	C	5	5	5	5	5	5
	B	5	5	5	5	5	5
	A	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X15 AND 85713-X15LF	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	4	4	4	4	4	4
	A	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X16 AND 85713-X16LF	D	2	2	2	2	2	2
	C	2	2	2	2	2	2
	B	2	2	2	2	2	2
	A	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X17 AND 85713-X17LF	D	6	6	6	6	6	6
	C	6	6	6	6	6	6
	B	6	6	6	6	6	6
	A	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X18 AND 85713-X18LF	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X19 AND 85713-X19LF	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	9	9	9	9	9	9
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X20 AND 85713-X20LF	D	40	40	40	40	40	40
	C	40	40	40	40	40	40
	B	40	40	40	40	40	40
	A	40	40	40	40	40	40

mat'l code				--	tolerances unless otherwise specified		CUSTOMER	 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY		 title METRAL SIGNAL HEADER 1 MOD, 4 ROW PRESS-FIT
AN					0.XX ±0.13		projection		
					.XXX ±.051		 product family METRAL code		
				angles	0° ±2°		size		213
				dr	T.BRUNGARD	11/19/99	MM		 A 85713 sheet
				engr	M.STRAWSER	11/19/99	scale		
				chr	M.STRAWSER	11/19/99	1:1		
				appd	M.STRAWSER	02/29/00			
sheet index	revision sheet								cage code 22526

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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X21 AND 85713-X21LF	D	19	19	19	19	19	19
	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X22 AND 85713-X22LF	D	20	20	20	20	20	20
	C	8	8	8	8	8	8
	B	8	8	8	8	8	8
	A	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X23 AND 85713-X23LF	D	14	14	14	14	14	14
	C	20	20	20	20	20	20
	B	20	20	20	20	20	20
	A	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X24 AND 85713-X24LF	D	13	13	13	13	13	13
	C	19	19	19	19	19	19
	B	19	19	19	19	19	19
	A	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X25 AND 85713-X25LF	D	26	26	26	26	26	26
	C	26	26	26	26	26	26
	B	26	26	26	26	26	26
	A	26	26	26	26	26	26

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X26 AND 85713-X26LF	D	40	40	40	40	40	40
	C	25	25	25	25	25	25
	B	25	25	25	25	25	25
	A	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X27 AND 85713-X27LF	D	19	19	19	19	19	19
	C	2	2	2	2	2	2
	B	3	3	3	3	3	3
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X28 AND 85713-X28LF	D	3	3	3	3	3	3
	C	4	4	4	4	4	4
	B	19	19	19	19	19	19
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X29 AND 85713-X29LF	D	3	3	3	3	3	3
	C	3	3	3	3	3	3
	B	19	19	19	19	19	19
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X30 AND 85713-X30LF	D	59	59	59	59	59	59
	C	59	59	59	59	59	59
	B	59	59	59	59	59	59
	A	59	59	59	59	59	59

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X31 AND 85713-X31LF	D	59	59	59	59	59	59
	C	59	59	59	59	59	59
	B	59	59	59	59	59	59
	A	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X32 AND 85713-X32LF	D	61	61	61	61	61	61
	C	60	60	60	60	60	60
	B	60	60	60	60	60	60
	A	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X33 AND 85713-X33LF	D	61	61	61	61	61	61
	C	61	61	61	61	61	61
	B	61	61	61	61	61	61
	A	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X34 AND 85713-X34LF	D	60	60	60	60	60	60
	C	60	60	60	60	60	60
	B	62	62	62	62	62	62
	A	60	60	60	60	60	60

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X35 AND 85713-X35LF	D	61	61	61	61	61	61
	C	62	62	62	62	62	62
	B	63	63	63	63	63	63
	A	63	63	63	63	63	63

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X36 AND 85713-X36LF	D	61	61	61	61	61	61
	C	61	61	61	61	61	61
	B	63	63	63	63	63	63
	A	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X37 AND 85713-X37LF	D	60	60	60	60	60	60
	C	60	60	60	60	60	60
	B	60	60	60	60	60	60
	A	60	60	60	60	60	60

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X38 AND 85713-X38LF	D	62	62	62	62	62	62
	C	62	62	62	62	62	62
	B	62	62	62	62	62	62
	A	62	62	62	62	62	62

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X39 AND 85713-X39LF	D	63	63	63	63	63	63
	C	63	63	63	63	63	63
	B	63	63	63	63	63	63
	A	63	63	63	63	63	63

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X40 AND 85713-X40LF	D	40	40	40	40	40	40
	C	40	40	40	40	40	40
	B	40	40	40	40	40	40
	A	40	40	40	40	40	40

mat'l code				tolerances unless otherwise specified		CUSTOMER	FCJ	
ltr	ecn no.	dr	date	linear	0.X ±0.3	COPY	www.fcjconnect.com	
AN				angles	0.XX ±0.13	projection	title	
					.XXX ±.051		METRAL SIGNAL HEADER	
					0° ±2°		1 MOD, 4 ROW PRESS-FIT	
				dr	T.BRUNGARD 11/19/99		product family	
				engr	M.STRAWSER 11/19/99		METRAL	
				chr	M.STRAWSER 11/19/99		size	code
				appd	M.STRAWSER 02/29/00		dwg no	213
sheet index	revision sheet					scale	A	85713
						1:1		sheet 5



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METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X41 AND 85713-X41LF	D	40	40	40	40	40	40
	C	40	40	40	40	40	40
	B	40	40	40	40	40	40
	A	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X42 AND 85713-X42LF	D	41	41	41	41	41	41
	C	25	25	25	25	25	25
	B	25	25	25	25	25	25
	A	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X43 AND 85713-X43LF	D	41	41	41	41	41	41
	C	41	41	41	41	41	41
	B	41	41	41	41	41	41
	A	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X44 AND 85713-X44LF	D	25	25	25	25	25	25
	C	25	25	25	25	25	25
	B	42	42	42	42	42	42
	A	25	25	25	25	25	25

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X45 AND 85713-X45LF	D	41	41	41	41	41	41
	C	42	42	42	42	42	42
	B	43	43	43	43	43	43
	A	43	43	43	43	43	43

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X46 AND 85713-X46LF	D	41	41	41	41	41	41
	C	41	41	41	41	41	41
	B	43	43	43	43	43	43
	A	41	41	41	41	41	41

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X47 AND 85713-X47LF	D	42	42	42	42	42	42
	C	42	42	42	42	42	42
	B	42	42	42	42	42	42
	A	42	42	42	42	42	42

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X48 AND 85713-X48LF	D	43	43	43	43	43	43
	C	43	43	43	43	43	43
	B	43	43	43	43	43	43
	A	43	43	43	43	43	43

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X49 AND 85713-X49LF	D	11	11	11	11	11	11
	C	12	12	12	12	12	12
	B	21	21	21	21	21	21
	A	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X50 AND 85713-X50LF	D	11	11	11	11	11	11
	C	11	11	11	11	11	11
	B	21	21	21	21	21	21
	A	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X51 AND 85713-X51LF	D	10	10	10	10	10	10
	C	10	10	10	10	10	10
	B	10	10	10	10	10	10
	A	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X52 AND 85713-X52LF	D	12	12	12	12	12	12
	C	12	12	12	12	12	12
	B	12	12	12	12	12	12
	A	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X53 AND 85713-X53LF	D	7	7	7	7	7	7
	C	8	8	8	8	8	8
	B	20	20	20	20	20	20
	A	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X54 AND 85713-X54LF	D	7	7	7	7	7	7
	C	7	7	7	7	7	7
	B	20	20	20	20	20	20
	A	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X55 AND 85713-X55LF	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	19	19	19	19	19	19
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X56 AND 85713-X56LF	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X57 AND 85713-X57LF	D	1	1	1	1	1	1
	C	3	3	3	3	3	3
	B	4	4	4	4	4	4
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X58 AND 85713-X58LF	D	4	4	4	4	4	4
	C	4	4	4	4	4	4
	B	4	4	4	4	4	4
	A	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. I					
		1	2	3	4	5	6
85713-X59 AND 85713-X59LF	D	13	13	13	13	13	13
	C	4	4	4	4	4	4
	B	3	3	3	3	3	3
	A	13	13	13	13	13	13

mat'l code				--		tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3		COPY		projection	title	
AN					0.XX ±0.13		MM			METRAL SIGNAL HEADER	
					.XXX ±.051		1:1			1 MOD, 4 ROW PRESS-FIT	
				angles	0° ±2°		scale		product family		
				dr	T.BRUNGARD	11/19/99	A		METRAL		
				enrg	M.STRAWSER	11/19/99	A		code		
				chr	M.STRAWSER	11/19/99	A		213		
				appd	M.STRAWSER	02/29/00	A		sheet		
sheet index		revision sheet								6	